



**RCI STUDIOS**

# Whale Collection



## An Introduction

RCI Studios is proud to announce our first collection of aluminum fine art pieces. Each of these extraordinary sculptures are crafted by hand on-site in our foundry. Using a process with excellent attention to detail and quality, each piece is an example of quality craftsmanship.

Our facility houses a world-class foundry to extend and apply the company's molding and casting capabilities to bronze and aluminum. All services are performed in-house and include: sculpting, molding, waxes, ceramic shell, sandblasting, chasing and patina. To complement the foundry, the facility houses a metal shop equipped with machining, cutting, bending, rolling and welding equipment for custom metal fabrication.

This Whale Collection is a proud way for RCI Studios to unveil our unparalleled artwork to the retail market. The collection is comprised of Orca, Beluga, Right, Sperm, and Humpback whale sculptures cast in aluminum.





## Humpback Whale

With its distinctive body shape, the humpback whale can range from 12 - 16 metres in length. Their diet consists mostly of krill and small fish. They can be found in oceans around the world and typically feed in polar waters, and will travel to tropical or subtropical waters to breed and give birth. Humpback whales can travel up to 25,000 km each year.



	Size	Weight	Wholesale	Retail
<b>Medium</b>	150x105x40mm	190 g	\$48 USD	\$96 USD
	5.91x4.13x1.57"	6.7 oz		
<b>Large</b>	260x165x60mm	866 g	\$91 USD	\$182 USD
	10.24x6.5x2.36"	1.9 lbs		

## Sperm Whale

The sperm whale is the largest toothed predator on the planet. Mature whales average 16 metres in length and can reach up to 20.7 metres. They are one of the deepest diving mammals in the world, plunging up to 2,250 metres. Like the humpback whale, the sperm whale has a world-wide range and migrates for feeding and breeding. Their diet consists of medium-sized squid and they can live 70 years and longer.



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## Right Whale

Also known as black whales, the right whale can reach a size of 18 - 20.7 metres in length and can weigh up to 135,000 kg. They are significantly heavier than whales of similar size. Right whales' diets consist primarily of zooplankton crustaceans and krill, and are opportunistic feeders. Right whales inhabit the North Atlantic, the North Pacific, and all areas of the Southern Ocean.

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## Beluga Whale

The beluga whale, also known as the white whale, is the only cetacean to occur in the colour white, also called the sea canary due to its high-pitched calls. They inhabit Arctic and sub-Arctic waters and migrate seasonally, travelling as far as 6,000 km annually. Belugas are the most abundant toothed whales in the Arctic Ocean. Male belugas can grow up to 5.5 metres in length.



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## Orca Whale

Orcas, known as killer whales, are toothed whales and are the largest member of the oceanic dolphin family. They are highly social, and many of their populations are composed of matrilineal family groups, pods, which are considered to be the most stable of any animal species. Orcas can typically range from 6 to 8 metres in length. These apex predators have no natural predators. Their diet consists of fish, and often squid, mammals and seabirds.



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## Blue Whale

The blue whale is the largest animal on the planet, and can reach a maximum confirmed length of 98 ft and can weigh up to 199 tonnes. They generally are solitary, or are known to gather in small groups with no well-defined social structure other than mother-calf bonds. There are populations of sub-species of blue whales located around the world and they are considered filter feeders whose diet consists almost exclusively of krill.



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Because each stand is crafted by hand from natural marble, sizes of bases do vary.

	Average Size	Average Weight
Medium	100x80x70 mm	400-600 g
	3.39x3.15x2.76"	14.11-21.16 oz
Large	240x150x120 mm	1.5-3 kg
	9.45x5.91x4.72"	3.3-6.6 lbs



## To Place an Order

To order please email [info@rcistudios.com](mailto:info@rcistudios.com) - We are currently offering pickup at RCI Studios at Research Casting International - 15 Dufferin Ave, Trenton, ON K8V 5C8, pay-ments may be made by cash or **check** payable to Research Casting International Ltd. **All prices not including shipping and handling, tax, import fees etc.**

## Artists of RCI Studios



## Robin Ozard

Robin Ozard is one of the many artists working with Research Casting International. Equipped with a unique style and a passion for the natural world, she is able to breathe life into the free-flowing form that typifies an aluminum-based sculpture. Her credentials in the art world include a permanent display at the Shanghai Museum in China, and she has won numerous awards for her work, including: the George Graham Memorial Scholarship for Art; Mrs. K.A. Griffith Award for Excellence in Art; and the Peter Hawthorth award for Excellence in Art. She has also enjoyed past positions with the University of Toronto as a photographer and graphic artist. Robin's work can be found throughout many art galleries and private collections in Ontario and abroad. She studied at Central Technical School's Specialized Art Program (Toronto), and Sheridan Collage (Oakville).